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(54) RECOMBINANT MICROORGANISM HAVING AN ENHANCED ABILITY TO PRODUCE PUTRESCINE AND A METHOD FOR PRODUCING PUTRESCINE USING THE SAME

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(57) ABSTRACT

The present invention relates to a recombinant microorganism having enhanced ability to produce putrescine at high yield, wherein the activity of NCg10101 is weakened in a microorganism of genus *Corynebacterium* that has been modified to produce putrescine, and a method for producing putrescine using the same.

9 Claims, 1 Drawing Sheet

Figure 1

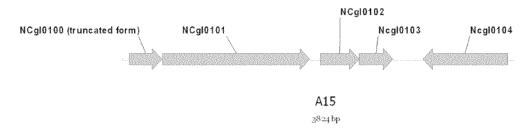
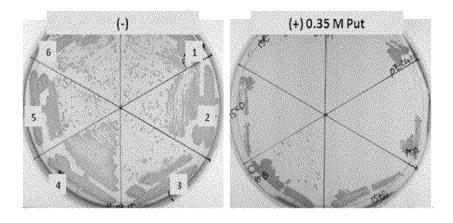


Figure 2



RECOMBINANT MICROORGANISM HAVING AN ENHANCED ABILITY TO PRODUCE PUTRESCINE AND A METHOD FOR PRODUCING PUTRESCINE USING THE SAME

TECHNICAL FIELD

The present invention relates to recombinant microorganisms having an enhanced ability to produce putrescine and a method for producing putrescine using the same.

BACKGROUND ART

Putrescine (or 1,4-butanediamine) is a type of polyamine, such as spermidine and spermine, and is found in gramnegative bacteria and fungi. Since putrescine is present in a wide range of concentrations in various species, it is expected to play an important role in the metabolism of microorganisms. Putrescine is commonly produced by chemical synthesis through acrylonitrile and succinonitrile from propylene. The chemical synthesis uses the substances derived from petrochemicals as starting materials and uses toxic chemicals, and thus it is not environment-friendly and has a problem of oil depletion.

In order to resolve these problems, there has been much research on developing a method for biosynthesis of putrescine by using microorganisms, that is more environment-friendly and reduces energy consumption. According to current knowledge, putrescine can be biosynthesized through two pathways. In one pathway, ornithine is produced from glutamate and the ornithine is decarboxylated to synthesize putrescine. In the other pathway, arginine is synthesized from the ornithine, agmatine is produced from the arginine, and then putrescine is synthesized from the agmatine. In addition, there are other methods for synthesizing putrescine by using a target microorganism which is transformed with the 35 enzymes involved in the known synthetic pathways of putrescine. For example, WO09/125924 discloses a method for producing putrescine at high yield by inactivating the pathway involved in the decomposition and utilization of putrescine in E. coli, by inactivating the pathway in which 40 ornithine, a precursor of putrescine, is converted to arginine, and by enhancing the biosynthetic pathway of ornithine. An article published in 2010 discloses a method for producing putrescine at high concentration by introducing and enhancing the protein that converts ornithine to putrescine into 45 Corynebacterium strains which are not capable of producing putrescine. In addition it discloses a method for producing putrescine from arginine by introducing E. coli-derived arginine decarboxylase and agmatinase into the strains. In this regard, the ornithine pathway produced about 50 times higher 50 amount of putrescine than the arginine pathway (Schneider et al., Appl. Microbiol. Biotechnol. 88:4, 859-868, 2010).

DISCLOSURE

Technical Problems

In this background, the present inventors identified that putrescine can be produced at high yield in a microorganism of genus *Corynebacterium* by weakening or removing the 60 activity of NCg10101 protein (SEQ ID NOS: 17 or 19), thereby completing the present invention.

Technical Solution

One objective of the present invention is to provide a recombinant microorganism of genus Corynebacterium

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capable of producing putrescine at high yield, which is modified to have the weakened NCg10101 (SEQ ID NOS: 17 or 19) activity, compared to the endogenous activity thereof.

Another objective of the present invention is to provide a method for producing putrescine using the microorganism.

Advantageous Effect

When the microorganism of genus *Corynebacterium* having an improved ability to produce putrescine of the present invention is used for the production of putrecine, it is modified to weaken NCg10101 (SEQ ID NOS: 17 or 19) activity compared to the endogenous activity thereof, and therefore, it can be produce putrescine at high yield. Accordingly, the microorganism can be widely used for the more effective production of putrescine.

DESCRIPTION OF FIGURES

FIG. 1 represents a schematic diagram showing the relative positions of genes encoding NCg10100 (SEQ ID NO: 27), NCg10101 (SEQ ID NOS: 17 or 19), NCg10102 (SEQ ID NO: 29), NCg10103 (SEQ ID NO: 30), and NCg10104 (SEQ ID NO: 31), which are on the chromosome of the wild type Corynebacterium glutamicum ATCC 13032 strain; and

FIG. **2** represents the test result of growth comparison between the recombinant strains prepared in the present invention, in which 1, 2, 3, 4, 5 and 6 are strains prepared by introducing pHC139T, pHC139T-P(CJ7)-NCg10100, pHC139T-P(CJ7)-tNCg10100, pHC139T-P(CJ7)-tNCg10101, pHC139T-P(CJ7)-NCg10102-NCg10103, and pHC139T-P(CJ7)-NCg10104 into KCCM11138P, respectively.

BEST MODE

In one aspect to achieve the above objectives, the present invention provides a recombinant microorganism of genus *Corynebacterium* having an enhanced ability to produce putrescine, which is modified by weakening or removing the activity of NCg10101 protein having an amino acid sequence represented by SEQ ID NO. 17 or SEQ ID NO. 19, compared to the endogenous activity thereof.

As used herein, the term "NCg10101" means a protein showing the activity of a metal-dependent enzyme, which is expressed in *Corynebacterium glutamicum* (SEQ ID NOS: 17 or 19), and whose function is not yet fully known. It includes a metal binding domain of peptidase M20 family or aminobenzoyl-glutamate utilization protein (AbgB). The AbgB of *E. coli* constitutes aminobenzoyl-glutamate hydrolase with AbgA to hydrolyze aminobenzoyl-glutamate to aminobenzoate and glutamate. The aminobenzoate is known to be used as a precursor for folate synthesis, but its relationship with putrescine productivity has not been known.

NCg10101 protein of the present invention may comprise the amino acid sequence represented by SEQ ID NO: 17 or SEQ ID NO: 19. However, it is not limited thereto, because there may be the difference in the amino acid sequence of the protein depending on the microbial species or strains. In other words, it can be a mutant protein or artificial variant with an amino acid sequence comprising substitution, deletion, insertion, or addition of one or several amino acids at one or more locations of the amino acid sequence represented by SEQ ID NO: 17 or SEQ ID NO: 19, as long as it can help increase the ability to produce putrescine by weakening the activity of the protein. Herein, "several" may differ depending on the location or type in the three-dimensional structure of amino acid

residues of the protein, but specifically means 2 to 20, specifically 2 to 10, and more specifically 2 to 5. In addition, the substitution, deletion, insertion, addition or inversion of the amino acid includes those caused by artificial variants or natural mutation, based on the difference in the individual or 5 species of microorganism.

The polynucleotide encoding the amino acid sequence of the present invention may comprise the polynucleotide sequence encoding the protein having amino acid sequence represented by SEQ ID NO: 17 or SEQ ID NO: 19, or the 10 amino acid sequence of 80% or more, specifically 90% or more, more specifically 95% or more, and particularly specifically 97% or more homology with the same, as long as it has similar activity as the NCg10101 protein. The most specifically, it may be the polynucleotide sequence represented 15 by SEQ ID NO: 16 or SEQ ID NO: 18.

The term "homology" refers to the identity between two amino acid sequences and may be determined by the well known method to those skilled in the art, using BLAST 2.0 to compute the parameter such as score, identity and similarity. 20

In addition, the polynucleotide sequence encoding the polypeptide with the amino acid sequence of NCg10101 (SEQ ID NOS: 17 or 19) of the present invention can be hybridized with the polynucleotide of SEQ ID. NO: 16 or the probe prepared from the same under 'stringent conditions', 25 and may be a modified polynucleotide sequence encoding the NCg10101 protein (SEQ ID NOS: 17 or 19) which normally functions. As used herein, "stringent conditions" refer to conditions which allow the specific hybridization between the polynucleotide, and are described specifically, for example, 30 in Molecular Cloning (A Laboratory Manual, J. Sambrook et al., Editors, 2nd Edition, Cold Spring Harbor Laboratory press, Cold Spring Harbor, N. Y., 1989) or Current Protocols in Molecular Biology (F. M. Ausubel et al., Editors, John Wiley & Sons, Inc., New York). For example, the hybridiza- 35 tion is carried out in the hybridization buffer of 65° C. $(3.5 \times$ SSC, 0.02% Ficoll, 0.02% polyvinylpyrrolidone, 0.02% bovine serum albumin, 2.5 mM NaH₂PO₄ (pH 7), 0.5% SDS, 2 mM EDTA). SSC is 0.15 M sodium chloride/0.15 M sodium citrate of pH 7. After hybridization, the membrane to which 40 DNA is transferred is rinsed with 2×SSC at room temperature and then rinsed again with 0.1 to 0.5×SSC/0.1×SDS at a temperature of 68° C.

The activity of NCg10101 protein (SEQ ID NOS: 17 or 19) in the present invention can be weakened by 1) a partial or 45 whole deletion of a polynucleotide encoding the protein, 2) modifying an expression regulatory sequence to reduce the expression of the polynucleotide, 3) a modification of the polynucleotide sequence on chromosome or 4) a combination thereof.

In the above, a partial or whole deletion of a polynucleotide encoding the protein can be performed by substituting the polynucleotide encoding an endogenous target protein in the chromosome to a marker gene or a polynucleotide which partial nucleotide sequence was deleted, with a vector for 55 chromosomal gene insertion. The length of the "partial" deletion depends on the type of polynucleotide, but is specifically 2 bp to 300 bp, more specifically 2 bp to 100 bp, and further more specifically 1 bp to 5 bp.

Also, to decrease the polynucleotide expression, an expression regulatory sequence may be modified by inducing mutations in the expression regulatory sequence through deletion, insertion, conservative or non-conservative substitution of nucleotide sequence or a combination thereof to further weaken the activity of the expression regulatory sequence, or 65 by replacing the expression regulatory sequence with the sequence having weaker activity. The expression regulatory

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sequence may include a sequence encoding promoter, operator sequence, ribosomal binding site and the sequence controlling the termination of transcription and translation.

In addition, the polynucleotide sequence on chromosome to weaken the activity of the protein may be modified by inducing mutations in the sequence through deletion, insertion, conservative or non-conservative substitution of nucleotide sequence or a combination thereof to further weaken the activity of the sequence, or by replacing the polynucleotide sequence with the modified sequence to have weaker activity of the protein.

Meanwhile, a microorganism of genus Corynebacterium having enhanced ability to produce putrescine of the present invention may be further modified to weaken the activity of ornithine carbamoyltransferase (ArgF) involved in the synthesis of arginine from ornithine and the activity of protein (NCg11221; SEQ ID NO: 21) involved in exporting glutamate, compared to the endogenous activity thereof. In addition, the microorganism of Corynebacterium genus may be modified by additionally introducing the activity of ornithine decarboxylase (ODC). Also, the microorganism of genus Corynebacterium may be further modified to enhance the activity of acetyl glutamate synthase to convert glutamate to acetyl glutamate or ornithine acetyltransferase (ArgJ) to convert acetyl ornithine to ornithine, the activity of acetyl glutamate kinase (ArgB) to convert acetyl glutamate to acetyl glutamyl phosphate, the activity of acetyl gamma glutamyl phosphate reductase (ArgC) to convert acetyl glutamyl phosphate to acetyl glutamate semialdehyde, and the activity of acetyl ornithine amino transferase (ArgD) to convert acetyl glutamate semialdehyde to acetyl ornithine, compared to the endogenous activities thereof, thereby enhancing the biosynthetic pathway of ornithine, a putrescine precursor (Sakanyan V et al., Microbiology. 142:1, 99-108, 1996).

In this case, the ArgF, NCg11221, ODC, ArgC, ArgJ, ArgB and ArgD may have, but are not specifically limited to, the amino acid sequences represented by SEQ ID. NO: 20, 21, 22, 23, 24, 25, 26, respectively, or the amino acid sequences with 80% or more, specifically 90% or more, more specifically 95% or more, and most specifically 97% or more homology with the same.

As used herein, the term "ornithine decarboxylase (ODC)" refers to an enzyme that produces putrescine using ornithine, and the ODC requires pyridoxalphosphate (Pyridoxal 5'-phosphate, PLP) as a coenzyme. The ODC is found in most Gram-negative bacteria and may be found in some of the intestinal bacteria such as Lactobacillus of Gram-positive bacteria. E. coli has two types of genes encoding ODC, one of which, speC, is expressed continuously at the certain concentration and the other, speF, is expressed under specific conditions (the presence of ornithine at higher than certain concentrations and low pH). Depending on species, some species, like E. coli, have two kinds of ODC, and others have only one type. The species such as Escherichia sp., Shigella sp., Citrobacter sp., Salmonella sp., and Enterobacter sp. have two kinds of ODC (speC, speF), and the strains of Yersinia sp., Klebsiella sp., Erwinia sp., have one kind of ODC (spec). In case of lactobacillus, ODC is expressed in one type of gene (speF), and is known to be induced to be expressed under the conditions of low pH or abundant ornithine and histidine.

ODC activity may be introduced to the recombinant microorganism of genus *Corynebacterium* of the present invention using genes encoding ODC derived from the various species. The polynucleotide encoding the ODC may include, but is not limited to, the polynucleotide encoding the protein consisting of the amino acid sequence represented by SEQ ID NO: 22

and the amino acid sequence of 70% or more, specifically 80% or more, more specifically 90% or more homology with the same.

In addition, the introduction of ornithine decarboxylase (ODC) activity to the microorganisms may be performed by 5 the various methods well known in the art; for example, the method to insert the polynucleotide including a nucleotide sequence encoding ODC to chromosome, the method to introduce the polynucleotide to the microorganisms by introducing to the vector system, the method to insert the promoter which is modified or has improved activity to the upper region of nucleotide sequence encoding ODC, and the method to insert mutation to the nucleotide sequence encoding ODC. More specifically, if the nucleotide sequence encoding ODC is introduced, known CJ7 promoter may be used as a promoter to control the expression of the same.

In addition, the enhancement of the activity of ArgC, ArgJ, ArgB and ArgD can be achieved by 1) an increase of the copy number of polynucleotide encoding the enzyme, 2) a modification of the expression regulatory sequence to increase the polynucleotide expression, 3) a modification of the polynucleotide sequence encoding the enzyme on chromosome to enhance the activity of the enzyme or 4) a combination thereof.

In method 1), the increase of the copy number of polynucleotide encoding the enzyme can be achieved by operably linking the polynucleotide to the vector or by inserting the same to the chromosome of the host cell. More specifically, the copy number of polynucleotide of the host cell can be 30 increased by introducing a vector that is capable of replicating and functioning independently, wherein the polynucleotide encoding the enzyme of the present invention is operably linked, or by introducing the vector capable of inserting the polynucleotide into the chromosome of the host cell, wherein 35 the polynucleotide is operably linked.

As used herein, the term "vector" refers to the DNA construct comprising the nucleotide sequence of the polynucleotide encoding the target protein operably linked to the proper regulatory sequence to express the target protein in the proper 40 host. The regulatory sequence includes the promoter which can initiate transcription, any operator sequence to control the transcription, the sequence to encode the appropriate mRNA ribosome binding site, and the sequence to control the termination of transcription and translation. The vector may be 45 transfected into a suitable host, and then may be replicated or function independently from the host genome, and may be integrated into the genome itself.

In the present invention, any vector which is known in the art may be used without any specific limitation as long as it 50 can be replicated in the host. Examples of commonly used vectors are plasmid, cosmid, virus and bacteriophage in natural state or recombinant state. For example, pWE15, M13, λMBL3, λMBL4, λIXII, λASHII, λAPII, λt10, λt11, Charon4A, and Charon21A can be used as a phage vector or 55 cosmid vector, and pBR system, pUC system, pBluescriptll system, pGEM system, pTZ system, pCL system and pET system can be used as a plasmid vector. The vector which can be used in the present invention is not particularly limited and the known expression vectors can be used. Specifically, 60 pACYC177, pACYC184, pCL, pECCG117, pUC19, pBR322, pMW118, pCC1BAC vectors can be used. Most specifically, pACYC177, pCL, pCC1BAC vectors can be used.

In addition, the vector which can insert the polynucleotide 65 encoding the target protein into chromosome of a host cell may specifically be, for example, a shuttle vector, pECCG112

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(Korean Patent Publication No. 1992-0000933) which is able to replicate by itself both in *E. coli* and *Coryneform* bacteria, but is not limited thereto.

In addition, the polynucleotide encoding the target protein in the chromosome may be replaced by a new polynucleotide by using a vector for chromosomal gene insertion. The insertion of the polynucleotide to the chromosome can be achieved by any method known in the art, for example, by homologous recombination. Since the vector of the present invention may be inserted into the chromosome by inducing a homologous recombination, the selection marker may be additionally included to confirm a successful gene insertion into the chromosome. A selection marker is for screening the cells which are transformed with the vector, in other words, for determining whether the target polynucleotide is inserted. The markers that provide selectable phenotypes such as drug resistance, auxotrophy, resistance to toxic agents or expression of surface proteins may be used. In an environment treated with a selective agent, only the cells expressing the selection marker can survive or cells show a different phenotype, and thus the successfully transformed cells can be selected through this method.

As used herein, the term "transformation" refers to the introduction of the vector comprising a polynucleotide encoding the target protein into the host cell so that the protein can be expressed in the cell. The transformed polynucleotide includes all polynucleotide which encode target proteins that can be expressed in the host cell regardless of the location, whether it is inserted into the chromosome of the host cell or located outside the chromosome. In addition, the polynucleotide includes DNA and RNA encoding the target protein. The polynucleotide may be introduced in any form as long as it can be introduced into the host cell and expressed. For example, the polynucleotide can be introduced into a host cell in a form of an expression cassette which is gene construct, comprising all the required elements for self-expression. The expression cassette typically includes a promoter operably linked to the polynucleotide, transcription termination signal, ribosomal binding site, and translation termination signal. The expression cassette may be the form of expression vector capable of self-replication. In addition, the polynucleotide may be introduced into a host cell in its own form and operably linked to the sequences required for the expression of host cell.

As used herein, the term "operably linked" refers to the functional connection between the promoter sequence initiating or mediating the transcription of polynucleotide encoding the target protein and the polynucleotide.

In addition, the method 2) modification of the expression regulatory sequence to increase the expression of the polynucleotide in the present invention may be performed by inducing the mutation of the sequence through deletion, insertion, conservative or non-conservative substitution of nucleotide sequence or a combination thereof, or by substitution by the nucleotide sequence with enhanced activity. The expression regulatory sequence includes promoter, operator sequence, sequence encoding ribosomal binding sites, and sequence to control the termination of transcription and translation.

A strong heterologous promoter may be linked to the upper of expression unit of the polynucleotide instead of original promoters. An example of a strong promoter is pcj7 promoter, lysCP1 promoter, EF-Tu promoter, groEL promoter, aceA or aceB promoter, etc., and more specifically lysCP1 promoter or pcj7 promoter derived from *Corynebacterium* is operably linked to enhance the expression of polynucleotide encoding the enzyme. Herein, lysCP1 promoter, which is an improved

promoter through substitution of the nucleotide sequence of the promoter region of polynucleotide encoding aspartate kinase and aspartate semialdehyde dehydrogenase, is strong enough to increase the activity of the corresponding enzyme by 5 times compared to the wild type through enhancement of 5 expression of aspartate kinase gene (International Patent Publication No. 2009-096689). In addition, the pcj7 promoter was identified to be expressed in *Corynebacterium ammoniagenes* and *Escherichia* and to have a strong promoter activity, and can be expressed in *Corynebacterium glutamicum* as 10 well in high intensity (Korean Patent No. 0620092).

In addition, the method 3) modification of the polynucleotide sequence on chromosome may be performed, but are not specifically limited to, by inducing the mutation of the sequence through deletion, insertion, conservative or nonconservative substitution of nucleotide sequence or a combination thereof to enhance the activity of the sequence, or by substitution by the nucleotide sequence having enhanced activity.

The microorganism in the present invention, which is a 20 microorganism having the ability to produce putrescine, includes prokaryotic microorganism, wherein the protein comprising amino acid sequence represented by in SEQ ID NO: 17 or SEQ ID NO: 19 is expressed, and may be, for example, the microorganism of Escherichia sp., Shigella sp., 25 Citrobacter sp., Salmonella sp., Enterobacter sp., Yersinia sp., Klebsiella sp., Erwinia sp., Corynebacterium sp., Brevibacterium sp., Lactobacillus sp., Sllenomanas sp., and Vibrio sp.

The microorganism in the present invention is specifically 30 the microorganism of genus *Corynebacterium* and may more specifically be of *Corynebacterium glutamicum*.

An embodiment of the present invention, the microorganism of genus *Corynebacterium* of accession number KCCM11138P (Korean Patent laid-open No. 2012- 35 0064046), which has the ability to produce putrescine in a high concentration through enhanced putrescine-biosynthesis pathway, was modified. Specifically, the putrescine-producing strain KCCM11138P is the putrescine-overproducing strain, wherein the gene encoding ornithine carbamoyltransferase (ArgF) for accumulating ornithine and the gene encoding glutamate exporter (NCg11221; SEQ ID NO: 21) for increasing intracellular glutamate are deleted from ATCC13032 strains, the gene encoding ornithine decarboxylase (spec) is introduced, and the expression level of ornithine 45 biosynthesis genes (argCJBD) is increased.

Another embodiment of the present invention, *Corynebacterium glutamicum* ATCC13869-based putrescine-producing strain DAB12-a was modified. The strain ATCC13869 was based on the same genotype as the KCCM11138P, which is 50 putrescine-producing strain, based on *Corynebacterium glutamicum* ATCC13032. Specifically, putrescine-producing strain DAB12-a is from ATCC13869 strain obtained from American Type Culture Collection (ATCC), wherein the gene encoding ornithine carbamoyltransferase (ArgF) and the 55 gene encoding the protein NCg11221 (SEQ ID NO: 21) to export glutamate are deleted, the gene (spec) encoding ornithine decarboxylase (ODC) derived from *E. coli* is introduced, and the promoter of ornithine biosynthesis gene operon (argCJBD) is replaced with the improved promoter. 60

According to one embodiment of the present invention, a microorganism of genus *Corynebacterium* (KCCM11138P) has an ability to produce putrescine, which is prepared by deletion of the gene encoding ornithine carbamoyl transferase (ArgF) and the gene encoding the glutamate exporter 65 (NCg11221; SEQ ID NO: 21) involved in glutamate export, replacement of the own promoter of ArgCJBD gene cluster

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encoding an enzyme involved in the synthesis of ornithine from glutamate, and introduction of the gene (spec) encoding ornithine decarboxylase (ODC) into the chromosome in the wild-type Corynebacterium glutamicum ATCC13032. Based on KCCM11138P, a clone (A15) growing well in a medium containing high concentration of putrescine was selected, and it was confirmed that the selected A15 includes genes encoding NCg10100 (SEQ ID NO: 27), NCg10101 (SEQ ID NOS: 17 or 19), NCg10102 (SEQ ID NO: 29), NCg10103 (SEQ ID NO: 30) and NCg10104 (SEQ ID NO: 31) (Example 1). In addition, the microorganism grows in the medium containing high concentration of putrescine due to the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) among the five types of genes (Example 2). As regards character of the gene encoding NCg10101 (SEQ ID NOS: 17 or 19), it was confirmed that putrescine production was reduced in a strain in which the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) is overexpressed (Example 3), and putrescine production was increased in a strain in which the gene encoding NCg10101 (SEO ID NOS: 17 or 19) is deleted (Example 4).

Accordingly, the present inventors named the *Corynebacterium glutamicum* strain having an enhanced ability to produce putrescine, which is prepared by removing the NCg10101 (SEQ ID NOS: 17 or 19) gene in the putrescine-producing strain KCCM 11138P, as *Corynebacterium glutamicum* CC01-0244, and deposited in the Korean Culture Center of Microorganisms (hereinafter, abbreviated to "KCCM") on Dec. 26, 2011, with Accession No. KCCM11241P.

In another aspect of the present invention to achieve the above objectives, the present invention relates to a method for producing putrescine, comprising the steps of:

culturing the microorganism of genus *Corynebacterium* having an enhanced ability to produce putrescine, which is modified to have the weakened activity of NCg10101 protein (SEQ ID NOS: 17 or 19) having an amino acid sequence represented by SEQ ID NO. 17 or SEQ ID NO. 19; and isolating putrescine from the culture broth obtained in the above step.

The culturing process in the present invention may be carried out in appropriate medium and under culturing conditions known in the art. Those skilled in the art can easily adjust and use the culturing process depending on selected strains. An example of the culturing process includes batch, continuous and fed-batch type cultures, but is not limited thereto. The culture medium may have to appropriately satisfy the requirements of a specific strain.

The culture medium may have to appropriately satisfy the requirements of specific strains. Culture media for various microorganisms are disclosed (for example, "Manual of Methods for General Bacteriology" from American Society for Bacteriology (Washington D.C., USA, 1981)). As a source of carbon in the medium, sugar and carbohydrates (e.g., glucose, sucrose, lactose, fructose, maltose, molasses, starch, and cellulose), butterfat and fat (e.g., soybean oil, sunflower seed oil, peanut oil and coconut oil), fatty acid (e.g., palmitic acid, stearic acid and linoleic acid), alcohol (e.g., glycerol and ethanol) and organic acid (e.g., acetic acid), etc. may be used. These substances may be used individually or as a mixture. As a source of nitrogen, nitrogen-containing organic compound (e.g., peptone, yeast extract, beef extract, malt extract, corn steep liquor, soybean meal powder and urea) or inorganic compound (e.g., ammonium sulfate, ammonium chloride, ammonium phosphate, ammonium carbonate and ammonium nitrate) may be used and these substances also may be used individually or as a mixture. As a source of phosphorus, potassium dihydrogen phosphate or

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dipotassium hydrogen phosphate or the corresponding sodium-containing salt may be used. In addition, the culture medium may comprise metal salt (e.g., magnesium sulfate or iron sulfate) which is essential for the growth, and finally, essential growth-promoting substances such as amino acids and vitamins, may be used in addition to the above-mentioned substances. The appropriate precursor may be added in addition to the culture medium. The feed substance may be provided in the culture at once or adequately while culturing.

The pH of the culture may be adjusted by a proper basic compound (e.g., sodium hydroxide, potassium hydroxide or ammonia) or acidic compound (e.g., phosphoric acid or sulfuric acid). Foaming may be adjusted by an anti-foaming agent such as fatty acid polyglycolester. Aerobic condition of the culture may be maintained by introducing oxygen or oxygen-containing gas mixtures, for example, air. Culturing temperature may be typically 20 to 45° C., specifically 25 to 40° C. Culturing may be continued until the production of putrescine reaches the desired maximum, it may be usually achieved in 10 to 160 hours. Putrescine may be released into culture medium, or contained in the cell.

For the method for collecting and recovering the produced putrescine in the culturing process of the present invention, the target substance may be recovered from the culture medium using the appropriate known method in the art ²⁵ depending on the culture method, for example, batch, continuous or fed-batch type culture.

Mode for Invention

Hereinafter, the present invention will be described in more detail with the following Examples. However, these Examples are for illustrative purposes only, and the invention is not intended to be limited by these Examples.

Example 1

Library Preparation for Selection of Effective Genes for Putrescine Biosynthesis and Selection of Clones

In order to screen effective genes for putrescine biosynthesis from the chromosome of the wild-type *Corynebacterium* strain, a chromosome library of the wild-type *Corynebacterium* strain was prepared. In detail, the chromosome extracted from the wild-type *Corynebacterium glutamicum* ATCC 45 13032 strain was randomly cleaved with the restriction enzyme Sau3AI, and fragments of 5 to 8 kb were selected therefrom, and then cloned into an *E. coli-Corynebacterium* shuttle vector pECCG122 (Korean Patent laid-open No. 1992-0000933) to prepare a chromosome library.

In order to select effective genes for putrescine biosynthesis from the *Corynebacterium* chromosome library thus prepared, colonies growing in a medium containing high concentration of putrescine were obtained.

Meanwhile, the libraries were introduced into a microorganism of *Corynebacterium* genus (KCCM11138P) having an ability to produce putrescine, so as to prepare each of transformants. The transformants which were able to grow in a minimal medium containing 0.35 M putrescine (10 g/l of glucose, 0.4 g/l of MgSO₄.7H₂O, 4 g/l of NH₄Cl, 1 g/l of 60 KH₂PO₄, 1 g/l of K₂HPO₄, 2 g/l of urea, 10 mg/l of FeSO₄.7H₂O, 1 mg/l of MnSO₄.5H₂O, 5 mg/l of nicotinamide, 5 mg/l of thiamine hydrochloride, 0.1 mg/l of biotin, 1 mM arginine, 25 mg/l of kanamycin, 0.35 M putrescine, pH 7.0) were selected. The strain KCCM11138P is disclosed in a 65 patent applied by the present inventors (Korean Patent laidopen No. 2012-0064046), which was prepared by deleting

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genes encoding ornithine carbamoyltransferase (argF) and glutamate exporter (NCg11221; SEQ ID NO: 21) in the chromosome of the wild type Corynebacterium glutamicum strain ATCC 13032, introducing a gene (spec) encoding ornithine decarboxylase (ODC) derived from the wild type E. coli W3110 strain into the chromosome, and replacing the promoter of argCJBD gene cluster encoding the enzyme involved in the synthesis of ornithine from glutamate, so as to prepare each of transformants. As a result, 275 colonies were selected, and colonies growing well in the medium containing high concentration of putrescine were secondarily identified. Each library clone was obtained and introduced into the putrescine strain again. Thereafter, colonies growing well in the medium containing high concentration of putrescine were identified and thus a clone (A15) was finally selected. This selected clone was identified by sequencing. As a result, it was confirmed that the clone comprises total 5 ORFs that encode NCg10100 (SEQ ID NO: 27), NCg10101 (SEQ ID NOS: 17 or 19), NCg10102 (SEQ ID NO: 29), NCg10103 (SEQ ID NO: 30) and NCg10104 (SEQ ID NO: 31), of which 436 amino acids at the N-terminus were removed (FIG. 1). FIG. 1 is a schematic diagram showing the relative positions of genes encoding NCg10100 (SEQ ID NO: 27), NCg10101 (SEQ ID NOS: 17 or 19), NCg10102 (SEQ ID NO: 29), NCg10103 (SEQ ID NO: 30) and NCg10104 (SEQ ID NO: 31), which are on the chromosome of the wild type Corynebacterium glutamicum ATCC 13032 strain.

Example 2

Identification of Effective Genes for Putrescine Synthesis in A15 Clone

Example 2-1

Cloning of 5 Genes in A15 Clone and Preparation of a Transformant

The nucleotide sequence of the A15 clone obtained in 40 Example 1 was already known. Based on the nucleotide sequence of ATCC13032 strain previously reported, NCg10100-F and NCg10100-R represented by SEQ ID NOs. 1 and 2 as primers for amplification of the gene that encodes NCg10100 (SEQ ID NO: 27), NCg10100-R and tNCg10100-F represented by SEQ ID NOs. 2 and 3 as primers for amplification of the gene that encodes tNCg10100 (SEO ID NO: 28) of which 436 amino acids at the N-terminus were removed, NCg10101-F and NCg10101-R represented by SEQ ID NOs. 4 and 5 as primers for amplification of gene that encodes NCg10101 (SEQ ID NOS: 17 and 19), NCg10102-F and NCg10103-R represented by SEQ ID NOs. 6 and 7 as primers for amplification of both the genes that encode NCg10102 (SEQ ID NO: 29) and NCg10103 (SEQ ID NO: 30), and NCg10104-F and NCg10104-R represented by SEQ ID NOs. 8 and 9 as primers for amplification of the gene that encodes NCg10104 (SEQ ID NO: 31) were constructed. In addition, P(CJ7)-F and P(CJ7)-R represented by SEQ ID NOs. 10 and 11 as primers for amplification of the expression promoter P(CJ7) (or pcj7) (Korean Patent No. 10-0620092) were constructed (Table 1).

Thereafter, PCR was carried out using the chromosome of ATCC 13032 strain as a template and each of the primer represented by SEQ ID NOs. 1 to 9 (denaturation at 95° C. for 30 seconds, annealing at 50° C. for 30 seconds, and extension at 72° C. for 1 minute~1 minute 30 seconds, 25 cycles), so as to amplify 5 types of gene fragments. In addition, PCR was carried out using the chromosome of *Corynebacterium*

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ammoniagenes as a template and primers represented by SEQ ID NOs. 10 and 11 so as to amplify the promoter fragment.

5 genes cleaved with KpnI and XbaI, and CJ7 promoter cleaved with EcoRV and KpnI were ligated into an expression vector pHC139T (Korean Patent No. 10-0860932) cleaved 5 with EcoRV and XbaI, so as to prepare total 5 types of expression vectors, pHC139T-P(CJ7)-NCg10100, pHC139T-P (CJ7)-tNCg10100, pHC139T-P(CJ7)-NCg10101, pHC139T-P(CJ7)-NCg10102-NCg10103, and pHC139T-P (CJ7)-NCg10104.

TABLE 1

Primers for preparation expressing 5 genes contain	
NCg10100-F (SEQ ID NO. 1)	GCGCAT ATGAGCTCAAC AACCTCAAAAACC
NCg10100-R (SEQ ID NO. 2)	GCGTCTAGA TTATCCTT CGAGGAAGATCGCAG
tNCgt0100-F (SEQ ID NO. 3)	GCGCAT ATGTGGACGCT GATGGCTGC
NCg10101-F (SEQ ID NO. 4)	GCGCAT ATGAGTACTGA CAATTTTTCTCCAC
NCg10101-R (SEQ ID NO. 5)	GCGTCTAGA CTAAGCCA AATAGTCCCCTAC
NCg10102-F (SEQ ID NO. 6)	GCGCAT ATGGATGAACG AAGCCGGTTTG
NCg10103-R (SEQ ID NO. 7)	GCGTCTAGATTAATCAAT GAAGACGAATACAATTCC
NCg10104-F (SEQ ID NO. 8)	GCGCATATGGCGGGTGAC AAATTGTGG
NCg10104-R (SEQ ID NO. 9)	GCGTCTAGATTAGGACAG TTCCGCTGGAGC
P(CJ7)-F (SEQ ID NO. 10)	CAGATATCGCCGGCATAG CCTACCGATG
P(CJ7)-R (SEQ ID NO. 11)	GCGTCTAGAGATATCAGT GTTTCCTTTCG

5 types of the expression vectors thus prepared and a control group pHC139T were introduced into the KCCM11138P $_{45}$ strain of Example 1 by electroporation, and then spread on BHIS plates containing 25 µg/ml kanamycin to select transformants.

Example 2-2

Search of Effective Genes for Putrescine

From the total 6 types of the transformants obtained in 55 Example 2-1, transformants growing well in the medium containing high concentration of putrescine were selected in the same manner as in Example 1 (FIG. 2). FIG. 2 is the test result of comparing growth between the transformants prepared in the present invention, in which 1, 2, 3, 4, 5 and 6 60 represent strains introduced with the 6 types of expression vectors, pHC139T, pHC139T-P(CJ7)-NCg10100, pHC139T-P(CJ7)-tNCg10100, pHC139T-P(CJ7)-NCg10101, pHC139T-P(CJ7)-NCg10102-NCg10103 and pHC139T-P (CJ7)-NCg10104, respectively. As shown in FIG. 2, only the 65 transformant (No. 4) introduced with pHC139T-P(CJ7)-NCg10101 showed excellent growth in the medium contain12

ing high concentration of putrescine, and thus NCg10101 (SEQ ID NOS: 17 or 19) was selected as the effective gene for putrescine biosynthesis.

Example 3

Evaluation of the Ability to Produce Putrescine in NCg10101-Overexpressing Strain

The ability to produce Putrescine of the strain overexpressing the NCg10101 (SEQ ID NOS: 17 or 19) gene which was identified as the effective gene in Example 2 was evaluated. A strain for evaluation was prepared by introducing pHC139T-P(CJ7)-NCg10101 into the putrescine-producing strain KCCM11138P.

pHC139T-P(CJ7)-NCg10101 prepared in Example 2-1 and pHC139T vector as a control group were introduced into the putrescine-producing strain KCCM 11138P by electroporation, and then spread on BHIS plates containing 25 µg/ml kanamycin to select transformants. The transformants were named as KCCM 11138P/pHC139T, and KCCM 11138P/ pHC139T-P(CJ7)-NCg10101, respectively. These two transformants thus selected were cultured in CM plates containing 1 mM arginine (1% glucose, 1% polypeptone, 0.5% yeast extract, 0.5% beef extract, 0.25% NaCl, 0.2% urea, 100 µl of 50% NaOH, 2% agar, pH 6.8 per 1 L) at 30° C. for 24 hours, and then a loop of cell culture was inoculated in 25 ml of titer medium of Table 2 containing 25 µg/ml kanamycin, and cultured with shaking at 200 rpm at 30° C. for 96 hours. All of the prepared strains were cultured with addition of 1 mM arginine in the medium during fermentation.

TABLE 2

Composition	Concentration (per 1 L)
Glucose	8%
Soybean protein	0.25%
Corn steep solids	0.5%
$(NH_4)_2SO_4$	4%
Urea	0.15%
KH ₂ PO ₄	0.1%
MgSO ₄ 7H ₂ O	0.05%
Biotin	100 μg
Thiamine Hydrochloride	3000 μg
Calcium-Panthotenic Acid	3000 μg
Nicotinamide	3000 µg
CaCO ₃	5%

As a result, as shown in Table 3, when NCg10101 (SEQ ID NOS: 17 or 19) was overexpressed, putrescine production was reduced.

TABLE 3

Strain type	Putrescine (g/L)
KCCM 11138P/pHC139T	9.5
KCCM 11138P/pHC139T-P(CJ7) -NCg10101	5.1

Example 4

Evaluation of the Ability to Produce Putrescine in NCg10101-Deleted Strain

Example 4-1

Preparation of NCg10101-Deleted Strain in ATCC 13032-Based Putrescine-Producing Strain

NCg10101 (SEQ ID NOS: 17 or 19) overexpression increased cell growth in the medium containing high concentration of putrescine, but decreased putrescine production according to Example 3. On the basis of this result, the effect of NCg10101 (SEQ ID NOS: 17 or 19) deletion on the ability to produce putrescine was examined.

In detail, based on the NCg10101 nucleotide sequence of ATCC 13032 strain (SEQ ID NOS: 16 or 18), NCg10101del-F1_BamHI and NCg10101-del-R1_SalI represented by 20 SEQ ID NOs. 12 and 13 as primers were constructed to obtain a homologous recombinant fragment of the N-terminal region of NCg10101 (SEQ ID NOS: 17 or 19). NCg10101del-F2_SalI and NCg10101-del-R2_XbaI represented by SEQ ID NOs. 14 and 15 as primers were constructed to obtain 25 a homologous recombinant fragment of the C-terminal region of NCg10101 (SEQ ID NOS: 17 or 19) (Table 4). The fragments of the N-terminal and C-terminal regions of NCg10101 gene (SEQ ID NOS: 16 or 18) were prepared by PCR using the two pairs of the primers. The PCR products were treated with BamHI & SalI and SalI & XbaI, respectively and cloned into a pDZ vector treated with BamHI & XbaI. The cloned plasmid was named as pDZ-NCg10101(K/O).

TABLE 4

Primers for p	reparation of
NCg10101-del	.eted strains
NCg10101-del-F1_BamHI	CGGGATCC
(SEQ ID NO. 12)	CGGATTCCCTGCGATCATTG
NCg10101-del-R1_SalI	ACGCGTCGAC
(SEQ ID NO. 13)	CAGTCGACGGAACTTGTGGAG
NCg10101-del-F2_SalI	ACGCGTCGAC
(SEQ ID NO. 14)	GGCAACGACTCCGAAACCTTC
NCg10101-del-R2_XbaI	CTAGTCTAGA
(SEQ ID NO. 15)	CTGGATCCTCATGAATGCGC

The pDZ-NCg10101(K/O) vector prepared for obtaining 50 the KCCM 11138P ΔNCg10101 strain was introduced into KCCM 11138P strain by electroporation, and then spread on the BHIS plate containing 25 µg/ml kanamycin. The successful insertion of the vector in the chromosome was confirmed by observing whether the colony was blue on the solid 55 medium containing X-gal (5-bromo-4-chloro-3-indolyl-β-Dgalactoside). The primary chromosome inserted strain was shaking-cultured in a nutrient medium (30° C., 8 hours), was then diluted from 10^{-4} to 10^{-10} , and spread on the solid medium containing X-gal. While a majority of colonies 60 appeared as blue colony, a low proportion of colonies appeared as white colonies. The NCg10101 (SEQ ID NOS: 17 or 19) gene-deleted strains were finally selected by double crossover with the white colonies, and identified by PCR using the primers represented by SEQID NOs. 12 and 15. The 65 variant thus identified was named as KCCM 11138P ΔNCg10101.

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Example 4-2

Preparation of NCg10101-Deleted Strain in ATCC 13869-Based Putrescine-Producing Strain

Corynebacterium glutamicum ATCC13869-based putrescine-producing strain DAB12-a (argF-deleted, NCg11221 (SEQ ID NOS: or 19)-deleted, E. coli speC-introduced, and arg operon-argCJBD promoter-substituted strain), which has the same genotype as that of the putrescine-producing strain KCCM11138P based on Corynebacterium glutamicum ATCC13032, was used to prepare NCg10101 (SEQ ID NOS: 17 or 19)-deleted strains.

In detail, in order to identify the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) derived from Corynebacterium glutamicum ATCC13869 and the amino acid sequence of the protein expressed therefrom, PCR was carried out using the genomic DNA of Corynebacterium glutamicum ATCC13869 as a template and a pair of primers, SEQ ID NOs. 12 and 15 (NCg10101-del-F1_BamHI, NCg10101-del-R2 XbaI). Here, PCR reaction was carried out with 30 cycles of denaturation at 95° C. for 30 seconds, annealing at 53° C. for 30 seconds, and extension at 72° C. for 2 minutes and 30 seconds. The PCR products were separated by electrophoresis and their sequences were analyzed. Through sequence analysis, it was identified that the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) derived from Corynebacterium glutamicum ATCC13869 includes a nucleotide sequence represented by SEQ ID NO. 18 and the protein encoded thereby includes an amino acid sequence represented by SEQ ID NO. 19. When the amino acid sequences of NCg10101 (SEQ ID NOS: 17 or 19) derived from Corynebacterium glutamicum ATCC13032 and that of NCg10101 (SEQ ID NOS: 17 or 19) derived from Corynebacterium glutamicum ATCC13869 35 were compared, they showed 98% sequence homology.

In order to delete the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) derived from *Corynebacterium glutamicum* ATCC13869, the region of N-terminal and C-terminal of NCg10101 gene (SEQ ID NOS: 16 or 18) were amplified by PCR using a genomic DNA of *Corynebacterium glutamicum* ATCC13869 as a template and two pairs of primers listed in Table 4 in the same manner as Example <4-1>. Then, the PCR products were treated with BamHI & SalI and SalI & XbaI, respectively and then cloned into the pDZ vector treated with BamHI & XbaI, thereby constructing a plasmid pDZ-2'NCg10101(K/O).

The plasmid pDZ-2'NCg10101(K/O) was transformed into *Corynebacterium glutamicum* DAB12-a in the same manner as in Example <4-1>, and the strain in which the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) is deleted was selected. The selected *Corynebacterium glutamicum* variant was named as DAB12-a \(\Delta NCg10101. \)

Example 4-3

Evaluation of the Ability to Produce Putrescine in NCg10101-Deleted Strain

In order to investigate the effect of NCg10101 (SEQ ID NOS: 17 or 19) deletion on the ability to produce putrescine in the putrescine-producing strain, the *Corynebacterium glutamicum* variants prepared in Examples <4-1> and <4-2> was compared.

In detail, the ability to putrescine in two types of *Coryne-bacterium glutamicum* variants (KCCM11138P ΔNCg10101 and DAB12-a ΔNCg10101) was evaluated in the same manner as in example 3. As shown in the following Table 5,

putrescine production was found to be increased by NCg10101 (SEQ ID NOS: 17 or 19) deletion.

TABLE 5

Strain type	Putrescine (g/L)
KCCM 11138P	9.8
KCCM 11138P ΔNCg10101	11.3
DAB12-a	10.1
DAB12-a ΔNCg10101	11.0

Taken together, the results of Examples 3 and 4 show that putrescine production was decreased by overexpression of the gene encoding NCg10101 (SEQ ID NOS: 17 or 19) and increased by deletion of the gene in the wild type *Corynebacterium glutamicum* strain, indicating that NCg10101 (SEQ ID NOS: 17 or 19) directly affects putrescine biosynthesis.

Accordingly, the present inventors named the *Corynebacterium glutamicum* strain having an improved ability to pro-

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duce putrescine, which was prepared by deleting the NCg10101 gene (SEQ ID NOS: 16 or 18) in the putrescine-producing strain KCCM 11138P in the above Example, as *Corynebacterium glutamicum* CC01-0244, and deposited in Korean Culture Center of Microorganisms (hereinafter, abbreviated to as "KCCM") which is international depositary authority under the Budapest Treaty on Dec. 26, 2011, with Accession No. KCCM11241P.

Based on the above descriptions, those skilled in the art will understand that the present invention may be conducted in other forms without changing the technical idea or essential technical features. In this regard, the Examples described above are to illustrate the invention in all respects, but not to limit the scope of the invention. It shall be understood that the scope of the present invention comprises any changes or modified forms derived from the meaning, scope and equivalent concept of the following claims rather than the detailed descriptions in the above.

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900

								_	COII	C III	ueu		
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Arg Thr Le	u Ala I	Phe Thr 70	Leu 1	His	Asp	His	Pro 75	Glu	Glu	Ala	Phe	Glu 80	
Glu Val Ph		Thr Glu 85	Glu :	Ile	Thr	Pys 90	Leu	Leu	Gln	Asn	His 95	Gly	
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Ser Phe Gl		Pro Gly		Asp 120	Pro	Ala	Gln	His	Pro 125	Ser	Ile	Ala	
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His Asn Il 145		Ala Ala 150		-		Gly			Leu	Ala	Val	Thr 160	
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Leu Ile Pro 385	Gly		His 390	Pro	Met	Val	Lys	Ile 395	Ser	Pro	Glu	Asn	Val 400
Ala Leu His		Lys 405	Glu	Phe	Ala	Ala	Tyr 410	Ala	Arg	Thr	Glu	Glu 415	Ala
Ile Asp Ala	Ala 420	Val	Asp	Ala	Ala	Ile 425	Gly	Leu	Ala	Gln	Val 430	Ala	Val
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Met Thr Ser 1 Thr Pro Ala Ala Ala Pro 35 Val Leu Phe 50 Gly Ile Ala 65 Ser Gln Met Ser Arg Tyr Phe His Ala 115 Ser Asp Asp 130 Val Glu Asn	Gln Glu 20 Phe Asp His Gly Val 100 Met Leu Leu	Pro 5 Gln Ser Lys Leu Lys 85 Glu Ala His Ser	Ala Glu Thr Gly 70 Gly Ala Glu Pro	Glu Arg Ser 55 Gly Glu Ile Thr Cys 135 Glu	Val Pro 40 Thr His Ser Val Ser 120 Gln Glu	Leu 25 Leu Arg Ala Leu Trp 105 Thr Ile Gly	Thr Glu Thr Ile Gln 90 Arg Val Leu Pro	Leu Gly Arg Val 75 Asp Thr Pro Ala Ala 155	Ala Pro Phe 60 Val Thr Tyr Leu Asp 140 Gly	Ala Lys 45 Ser Asp Ala Ala Val 125 Leu Leu	Lys 30 Ser Phe Ser Ala His 110 Asn Gln	Leu Val Asp Gly Val 95 Ser Thr	Lys Ala Ala Ser 80 Leu Asn Leu Lleu Lys 160
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Thr	Val	Val	Gly	Met 245	Pro	Trp	Met	Val	Thr 250	Met	Arg	Phe	Leu	Val 255	Gln

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Met	Gly	Asn 115	Ser	Thr	Phe	Ala	Cys 120	Pro	Gly	His	Gln	His 125	Gly	Ala	Phe
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Gly Leu	Ile	Glu 180	Pro	Asp	Val	Ser	Val 185	Val	Ser	Ile	Thr	Gly 190	Val	Ser
Gly Ala	Gly 195	Lys	Lys	Ala	Ser	Val 200	Ala	Leu	Leu	Gly	Ser 205	Glu	Thr	Met
Gly Ser 210	Leu	Lys	Ala	Tyr	Asn 215	Thr	Ser	Gly	Lys	His 220	Arg	His	Thr	Pro
Glu Ile 225	Ala	Gln	Asn	Leu 230	Gly	Glu	Val	Ser	Asp 235	Lys	Pro	Val	Lys	Val 240
Ser Phe	Thr	Pro	Val 245	Leu	Ala	Pro	Leu	Pro 250	Arg	Gly	Ile	Leu	Thr 255	Thr
Ala Thr	Ala	Pro 260	Leu	Lys	Glu	Gly	Val 265	Thr	Ala	Glu	Gln	Ala 270	Arg	Ala
Val Tyr	Glu 275	Glu	Phe	Tyr	Ala	Gln 280	Glu	Thr	Phe	Val	His 285	Val	Leu	Pro
Glu Gly 290	Ala	Gln	Pro	Gln	Thr 295	Gln	Ala	Val	Leu	Gly 300	Ser	Asn	Met	Cys
His Val 305	Gln	Val	Glu	Ile 310	Asp	Glu	Glu	Ala	Gly 315	Lys	Val	Leu	Val	Thr 320
Ser Ala	Ile	Asp	Asn 325	Leu	Thr	Lys	Gly	Thr 330	Ala	Gly	Ala	Ala	Val 335	Gln
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Val Gly	Val 355	Ala	Pro											
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Val	Thr 210	Phe	Asp	Thr	Leu	Asp 215	Ile	Asp	Gly	Ser	Thr 220	Ser	Thr	Asn	Asp
Thr 225	Val	Phe	Leu	Leu	Ala 230	Ser	Gly	Ala	Ser	Gly 235	Ile	Thr	Pro	Thr	Gln 240
Asp	Glu	Leu	Asn	Asp 245	Ala	Val	Tyr	Ala	Ala 250	Cys	Ser	Asp	Ile	Ala 255	Ala
Lys	Leu	Gln	Ala 260	Asp	Ala	Glu	Gly	Val 265	Thr	Lys	Arg	Val	Ala 270	Val	Thr
Val	Val	Gly 275	Thr	Thr	Asn	Asn	Glu 280	Gln	Ala	Ile	Asn	Ala 285	Ala	Arg	Thr
Val	Ala 290	Arg	Asp	Asn	Leu	Phe 295	Lys	Cys	Ala	Met	Phe 300	Gly	Ser	Asp	Pro
Asn 305	Trp	Gly	Arg	Val	Leu 310	Ala	Ala	Val	Gly	Met 315	Ala	Asp	Ala	Asp	Met 320
Glu	Pro	Glu	Lys	Ile 325	Ser	Val	Phe	Phe	Asn 330	Gly	Gln	Ala	Val	Cys 335	Leu
Asp	Ser	Thr	Gly 340	Ala	Pro	Gly	Ala	Arg 345	Glu	Val	Asp	Leu	Ser 350	Gly	Ala
Asp	Ile	Asp 355	Val	Arg	Ile	Asp	Leu 360	Gly	Thr	Ser	Gly	Glu 365	Gly	Gln	Ala
Thr	Val 370	Arg	Thr	Thr	Asp	Leu 375	Ser	Phe	Ser	Tyr	Val 380	Glu	Ile	Asn	Ser
Ala 385	Tyr	Ser	Ser												
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Val Asp Ala Ser Ser Leu Met Asp Ile Ile Glu Ala Gly Arg Ile Pro 170 Val Val Ser Thr Ile Ala Pro Gly Glu Asp Gly Gln Ile Tyr Asn Ile Asn Ala Asp Thr Ala Ala Gly Ala Leu Ala Ala Ala Ile Gly Ala Glu 200 Arg Leu Leu Val Leu Thr Asn Val Glu Gly Leu Tyr Thr Asp Trp Pro Asp Lys Ser Ser Leu Val Ser Lys Ile Lys Ala Thr Glu Leu Glu Ala Ile Leu Pro Gly Leu Asp Ser Gly Met Ile Pro Lys Met Glu Ser Cys Leu Asn Ala Val Arg Gly Gly Val Ser Ala Ala His Val Ile Asp Gly Arg Ile Ala His Ser Val Leu Leu Glu Leu Leu Thr Met Gly Gly Ile Gly Thr Met Val Leu Pro Asp Val Phe Asp Arg Glu Asn Tyr Pro Glu 290 295 300 Gly Thr Val Phe Arg Lys Asp Asp Lys Asp Gly Glu Leu 305 $$\rm 310$$ Asp 315<210> SEQ ID NO 26 <211> LENGTH: 391 <212> TYPE: PRT <213> ORGANISM: Corynebacterium glutamicum <400> SEOUENCE: 26 Met Ser Thr Leu Glu Thr Trp Pro Gln Val Ile Ile Asn Thr Tyr Gly Thr Pro Pro Val Glu Leu Val Ser Gly Lys Gly Ala Thr Val Thr Asp 25 Asp Gln Gly Asn Val Tyr Ile Asp Leu Leu Ala Gly Ile Ala Val Asn Ala Leu Gly His Ala His Pro Ala Ile Ile Glu Ala Val Thr Asn Gln Ile Gly Gln Leu Gly His Val Ser Asn Leu Phe Ala Ser Arg Pro Val Val Glu Val Ala Glu Glu Leu Ile Lys Arg Phe Ser Leu Asp Asp Ala Thr Leu Ala Ala Gln Thr Arg Val Phe Phe Cys Asn Ser Gly Ala Glu Ala Asn Glu Ala Ala Phe Lys Ile Ala Arg Leu Thr Gly Arg Ser Arg Ile Leu Ala Ala Val His Gly Phe His Gly Arg Thr Met Gly Ser Leu Ala Leu Thr Gly Gln Pro Asp Lys Arg Glu Ala Phe Leu Pro Met Pro Ser Gly Val Glu Phe Tyr Pro Tyr Gly Asp Thr Asp Tyr Leu Arg Lys Met Val Glu Thr Asn Pro Thr Asp Val Ala Ala Ile Phe Leu Glu Pro 185 Ile Gln Gly Glu Thr Gly Val Val Pro Ala Pro Glu Gly Phe Leu Lys 200 Ala Val Arg Glu Leu Cys Asp Glu Tyr Gly Ile Leu Met Ile Thr Asp -continued

Glu Val Gln Thr Gly Val Gly Arg Thr Gly Asp Phe Phe Ala His Gln

230 His Asp Gly Val Val Pro Asp Val Val Thr Met Ala Lys Gly Leu Gly Gly Gly Leu Pro Ile Gly Ala Cys Leu Ala Thr Gly Arg Ala Ala Glu Leu Met Thr Pro Gly Lys His Gly Thr Thr Phe Gly Gly Asn Pro Val Ala Cys Ala Ala Ala Lys Ala Val Leu Ser Val Val Asp Asp Ala Phe Cys Ala Glu Val Ala Arg Lys Gly Glu Leu Phe Lys Glu Leu Leu Ala Lys Val Asp Gly Val Val Asp Val Arg Gly Arg Gly Leu Met Leu Gly Val Val Leu Glu Arg Asp Val Ala Lys Gln Ala Val Leu Asp Gly Phe 345 Lys His Gly Val Ile Leu Asn Ala Pro Ala Asp Asn Ile Ile Arg Leu 360 Thr Pro Pro Leu Val Ile Thr Asp Glu Glu Ile Ala Asp Ala Val Lys 375 Ala Ile Ala Glu Thr Ile Ala <210> SEQ ID NO 27 <211> LENGTH: 538 <212> TYPE: PRT <213> ORGANISM: Corynebacterium glutamicum <400> SEQUENCE: 27 Met Ser Ser Thr Thr Ser Lys Thr Ser Glu Arg Gln Gln Pro Asp Ala 10 Pro Thr Ser Lys Leu Ser Lys Trp Ser Asp Lys Phe Leu Asn Gly Val 25 Glu Thr Leu Gly Asn Lys Leu Pro Thr Pro Phe Thr Leu Phe Leu Ile Leu Phe Leu Ile Thr Ala Leu Ala Ser Ser Ile Met Ala Trp Met Asn Val Ser Val Ile Val Pro Gly Ser Asp Glu Glu Leu Phe Val Lys Gly Leu Phe Thr Gly Glu Gly Leu Thr Trp Leu Thr Thr Asn Leu Gly Ala Asn Tyr Ile Gly Phe Pro Pro Leu Leu Thr Val Leu Pro Ile Leu Leu Ala Val Gly Val Ala Glu Arg Ser Gly Met Leu Ala Ala Leu Ile Arg Lys Leu Phe Gly Ser Ala Lys Lys Ile Val Leu Pro Tyr Ala Val Gly Val Ile Gly Val Thr Ala Ser Ile Met Ala Asp Ala Ala Phe Val Val 155 Val Pro Pro Leu Ala Ala Met Val Phe Lys Ala Ala Gly Arg His Pro Val Ala Gly Leu Leu Gly Ser Phe Ala Ala Val Gly Ala Gly Tyr Ser Thr Ala Ile Val Pro Thr Ser Leu Asp Ala Leu Phe Ala Gly Ile Thr

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Pro 225	Val	Ser	Asn	Tyr	Tyr 230	Phe	Asn	Ile	Ala	Ser 235	Ser	Ile	Val	Leu	Gly 240
Leu	Leu	Сла	Gly	Phe 245	Leu	Ile	Asp	Lys	Val 250	Leu	Glu	Pro	Arg	Met 255	Trp
Arg	Gln	Lys	Ile 260	Ala	Thr	Glu	Tyr	Ala 265	Glu	Ser	Ile	Glu	Pro 270	Thr	Ser
Ala	Ala	Asp 275	Asp	Glu	Glu	Ile	Ser 280	Ala	Thr	Leu	Thr	Ala 285	Gln	Glu	Asn
Arg	Ala 290	Leu	Thr	Ile	Ser	Met 295	Trp	Thr	Thr	Leu	Ala 300	Thr	Ala	Ile	Ile
Val 305	Leu	Val	Val	Val	Leu 310	Ile	Pro	Gly	Ser	Pro 315	Trp	Arg	Asn	Glu	Asp 320
Gly	Gly	Phe	Leu	Pro 325	Thr	Ser	Pro	Leu	Leu 330	Ser	Ser	Val	Val	Phe 335	Ile
Val	Phe	Leu	Phe 340	Phe	Met	Val	Met	Gly 345	Leu	Ala	Tyr	Gly	Met 350	Val	Val
Gly	Thr	Ile 355	Lys	Asn	Met	Asp	Asp 360	Val	Val	Asn	Met	Met 365	Gly	Glu	Ala
Ile	Lys 370	Asp	Met	Ile	Gly	Phe 375	Leu	Val	Leu	Ala	Phe 380	Ile	Leu	Gly	Gln
Phe 385	Val	Ala	Leu	Phe	Asn 390	Trp	Thr	Gly	Ile	Gly 395	Thr	Trp	Thr	Ala	Val 400
Gln	Gly	Ala	Ala	Gly 405	Leu	Glu	Ala	Ile	Gly 410	Leu	Thr	Gly	Phe	Pro 415	Ala
Ile	Ile	Ala	Phe 420	Ile	Ile	Leu	Ala	Ser 425	Сув	Leu	Asn	Leu	Leu 430	Ile	Ile
Ser	Gly	Ser 435	Ala	Met	Trp	Thr	Leu 440	Met	Ala	Ala	Val	Phe 445	Val	Pro	Met
Phe	Ala 450	Leu	Leu	Gly	Tyr	Glu 455	Pro	Ser	Phe	Ile	Gln 460	Ala	Ala	Phe	Arg
Val 465	Gly	Asp	Ser	Ala	Thr 470	Gln	Val	Ile	Thr	Pro 475	Leu	Asn	Pro	Tyr	Met 480
Ile	Val	Ile	Leu	Gly 485	Leu	Leu	Arg	Arg	Tyr 490	Glu	Pro	Asp	Ala	Gly 495	Leu
Gly	Thr	Leu	Met 500	Ser	Arg	Leu	Ile	Pro 505	Phe	Val	Ile	Pro	Phe 510	Trp	Leu
Ala	Trp	Ala 515	Thr	Leu	Leu	Ala	Ile 520	Trp	Phe	Tyr	Ala	Asp 525	Leu	Pro	Leu
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				Cory	yneba	acte	rium	glut	amio	cum					
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Gly Tyr Glu Pro Ser Phe Ile Gln Ala Ala Phe Arg Val Gly Asp Ser 20 25 30

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<211> LENGTH: 265

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Pro	Ala	Pro 35	Leu	Arg	Asp	Arg	Ser 40	Tyr	Val	Leu	Glu	Leu 45	His	Ser	Asp
Gln	Gln 50	Leu	Gly	Ala	Val	Ala 55	Ala	Ser	Gly	Lys	Ser 60	Gly	Trp	Ile	Leu
Thr 65	Pro	Gly	Gln	Ala	Val 70	Ala	Thr	Lys	Ala	Pro 75	Asp	Trp	Thr	Pro	Pro 80
Thr	Arg	Ala	Thr	Asp 85	Leu	Pro	Gln	Val	Pro 90	Ser	Pro	Trp	Glu	Ile 95	Val
Ala	Val	Arg	Gly 100	Gln	Gly	Leu	Phe	Glu 105	Leu	Gln	Val	Glu	Thr 110	Ser	Arg
Arg	Thr	Ala 115	Leu	Gly	Arg	Val	Asn 120	Ala	Thr	Gly	Gly	Val 125	Asp	Ile	Gly
Glu	Leu 130	Pro	Pro	Asn	Gly	Tyr 135	Thr	Ile	Ser	Ser	Val 140	Val	Gln	Ile	Gly
Asp 145	Glu	Tyr	Ile	Val	Gly 150	Arg	Trp	Val	Glu	Glu 155	Tyr	Arg	Leu	Asn	Ser 160
Lys	Leu	Glu	Val	Ile 165	Ser	Thr	Lys	Glu	Leu 170	Asp	Ile	Ser	Ala	Ser 175	Gly
Trp	Lys	Ser	Lys 180	Gly	Thr	Val	Ala	Tyr 185	Leu	Ser	Glu	Asp	Thr 190	His	Ile
СЛа	Phe	Phe 195	Asp	Gln	Val	Ser	Gly 200	Ala	Glu	Leu	Pro	Ser 205	Leu	Gly	Ile
Ala	Glu 210	Gly	His	Gln	Gly	Glu 215	Val	Met	Ser	Ala	Thr 220	Ser	Ser	Glu	Ser
Ile 225	Val	Leu	Ile	Tyr	Arg 230	Arg	Asn	Pro	Asn	Asn 235	Ser	Met	Ser	Ile	Val 240
Pro	Thr	Ser	Val	Ala 245	Thr	Tyr	Asp	Asn	Gly 250	Thr	Trp	Thr	Thr	Met 255	Pro
Leu	Gln	Glu	Ala 260	Pro	Ala	Glu	Leu	Ser 265							

The invention claimed is:

- 1. A recombinant *Corynebacterium glutamicum* having enhanced ability to produce putrescine, wherein the activity of a protein having an amino acid sequence of SEQ ID NO: 17 or SEQ ID NO: 19 is down regulated or removed, compared to the endogenous activity thereof.
- 2. The recombinant Corynebacterium glutamicum according to claim 1, wherein ornithine decarboxylase activity is introduced into the recombinant Corynebacterium glutamicum.
- 3. The recombinant *Corynebacterium glutamicum* according to claim 2, wherein the ornithine decarboxylase has the amino acid sequence of SEQ ID NO: 22.
- **4**. The recombinant *Corynebacterium glutamicum* according to claim **1**, wherein ornithine carbamoyltransferase 65 (ArgF) activity and/or glutamate exporter activity are down regulated compared to the endogenous activity thereof.

- 5. The recombinant *Corynebacterium glutamicum* according to claim **4**, wherein the ArgF has the amino acid sequence of SEQ ID NO: 20, and glutamate exporter has the amino acid sequence of SEQ ID NO: 21.
- 6. The recombinant *Corynebacterium glutamicum* according to claim 1, wherein one or more activities selected from the group consisting of acetyl gamma glutamyl phosphate reductase (ArgC) activity, acetyl glutamate synthase activity or ornithine acetyltransferase (ArgJ) activity, acetyl glutamate kinase (ArgB) activity, and acetyl ornithine amino transferase (ArgD) activity are further enhanced.
 - 7. The recombinant *Corynebacterium glutamicum* according to claim 6, wherein ArgC, ArgJ, ArgB and ArgD have the amino acid sequences of SEQ ID NOs: 23, 24, 25, and 26, respectively.
 - 8. The recombinant *Corynebacterium glutamicum* according to claim 1, wherein the activity of the protein is down regulated by 1) a partial or whole deletion of a polynucleotide

encoding the protein, 2) a reduction of the polynucleotide expression, 3) a modification of the polynucleotide sequence on chromosome to down regulate the activity of the protein or 4) a combination thereof.

9. A method for producing putrescine, comprising culturing a recombinant *Corynebacterium glutamicum* having enhanced ability to produce putrescine in a cell culture broth, wherein the activity of a protein having an amino acid sequence of SEQ ID NO: 17 or SEQ ID NO: 19 is down regulated or removed in the recombinant *Corynebacterium* 10 *glutamicum* compared to the endogenous activity thereof; obtaining the cell culture broth; and isolating putrescine from the obtained cell culture broth.

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